

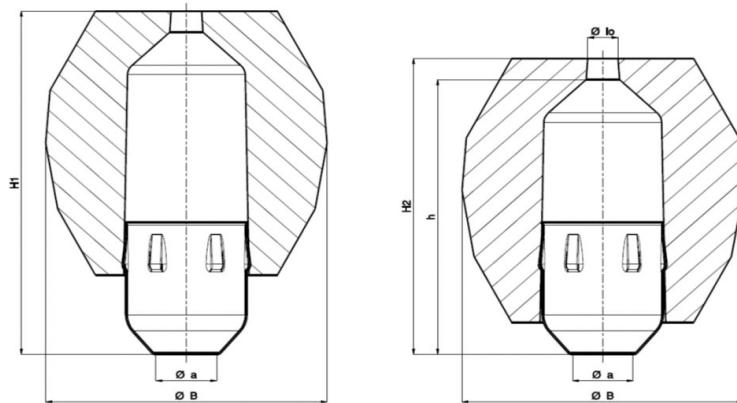
POINT-Riser® PXT-Series

Characteristics:

- highly-exothermic reaction
- Excellent compaction of moulding sand under the riser
- small point riser neck, minimal surface area required
- no contact of Exothermic material on the casting surface
- low fluorine or fluorine-free formulations available
- feed metal utilisation up to 70%
- residual riser material easily removed at shakeout

Applications

grey cast iron and ductile iron



Type	Modulus [cm]	Volume [cm ³]	Inner Height (h) [mm]	Riser Neck (a) [mm]	Outer Dia (B) [mm]	Height 1 (H1) [mm]	Height 2 (H2) [mm]	Ø lo [mm]
PXT 435L-20	1,5	79,00	79	20	82	105	87	10
PXT 435L-25				25				
PXT 645L-20	1,7	117,00	112	20	88	140	122	10
PXT 645L-25				25				
PXT 695L-20	1,7	91,00	90	20	92	118	100	10
PXT 695L-25				25				
PXT 805L-20	1,9	124,00	118	20	106	146	128	10
PXT 805L-25				25				
PXT 815L-20	1,9	180,00	118	20	106	146	128	10
PXT 815L-25				25				
PXT 815L-30				30				
PXT 825L-20	2,1	128,00	89	20	105	117	99	12
PXT 825L-25				25				
PXT 825L-30				30				
PXT 835L-20	1,85	206,00	90	20	105	134	99	12
PXT 835L-25				25				
PXT 835L-30				30				
PXT 935L-20	2,3	175,00	115	20	94	143	125	12
PXT 935L-25				25				
PXT 935L-30				30				
PXT 985L-20	2,1	169,00	112	20	117	140	122	12
PXT 985L-25				25				
PXT 985L-30				30				
PXT 1285L-20	2,7	293,00	127	20	115	187	152	12
PXT 1285L-25				25				
PXT 1285L-30				30				
PXT 1655L-20	2,5	289,00	117	20	125	162	127	12
PXT 1655L-25				25				
PXT 1655L-30				30				
PXT 2325L-20	3,2	360,00	137	20	133	182	147	18
PXT 2325L-25				25				
PXT 2325L-30				30				
PXT 2605L-30	3,4	564,00	145	30	150	197	157	18
PXT 2605L-40				40				
PXT 3095L-30	3,5	487,00	132	30	150	182	142	18
PXT 3095L-40				40				
PXT 3205L-30	3,8	441,00	134	30	170	195	155	20
PXT 3205L-40				40				
PXT 4385L-30	4	641,00	162	30	150	212	172	18
PXT 4385L-40				40				
PXT 5405L-30	4,1	867,00	212	30	170	262	222	18
PXT 5405L-40				40				
PXT 7005L-30	4,4	867,00	212	30	148	262	222	20
PXT 7005L-40				40				